



# ATEVA® 1821A

#### **ATEVA®**

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Resin Identification	(EVAC)	ISO 1043
Part Marking Code	>(EVAC)<	ISO 11469
Vinyl acetate content	18 %	

### Rheological properties

Melt Flow Index	3 g/10min	ASTM D 1238
Temperature	190 °C	
Load	2.16 kg	

# Typical mechanical properties

Tensile Strength	15	MPa	ASTM D 638
Elongation at break	685	%	ASTM D 638
Flexural modulus	45	MPa	ASTM D 790
Brittleness Temperature	<-85	°C	ASTM D 746
Shore A hardness	92		ASTM D 2240
Shore D hardness	36		ASTM D 2240

# Thermal properties

Melting temperature	87 °C	ASTM D 3418

# Physical/Other properties

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Density	938 kg/m <sup>3</sup>

#### Film Properties

Stress at yield, machine direction, 500 mm/min	4	MPa	ASTM D 882
Stress at yield, transverse, 500 mm/min	7	MPa	ASTM D 882
Maximum stress, machine direction, 500 mm/min	23	MPa	ASTM D 882
Maximum stress, transverse, 500 mm/min	27	MPa	ASTM D 882
Maximum strain, machine direction, 500 mm/min	460	%	ASTM D 882
Maximum strain, transverse, 500 mm/min	620	%	ASTM D 882
Gloss, 45°	51		ASTM D 2457
Haze	9		ASTM D 1003

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Revised: 2025-03-07 Source: Celanese Materials Database

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